

Steadymig 265 Part No. 291129



“A Serious Tool for Serious Work”

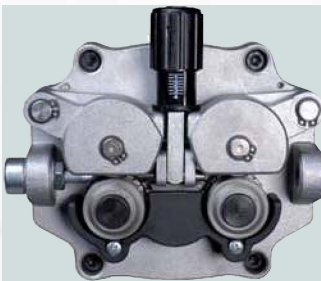
The Steadymig 265 is a compact MIG/MAG unit with an operating range of 30 to 280 amps. As a compact unit, it combines power source, wire feed unit and control system in one cabinet and is suitable for use with gas or no-gas MIG welding. The unit is completed with a MIG gun, earth lead, regulator, wheels and bottle rack. The Steadymig 265 is the ideal unit for small to medium-sized businesses, home workshops, orchards and farms due to the input voltage being 230 volt single phase.

The machine offers superb welding characteristics, with the choice of eight voltage adjustments. This makes it suitable for welding with most gas shielded welding wires and small diameter flux cored wires.

The unit is fitted with a spot timer, for MIG spot welding. The machine is equipped with a very powerful four-wheel wire drive assembly. The feed mechanism features four driven rollers, capable of smooth and consistent feeding of 0.6 to 1.2mm diameter wires, through a 300 amp MIG gun. The Steadymig 265 is extremely mobile, and by fitting a suitable input power plug, a spool of wire and a bottle of shielding gas, the machine is ready for action.

- **Simple operation**
- **Extremely mobile**
- **Robust**
- **230 Volt Primary Input**
- **Fan Cooled**
- **30 - 280 Amp Current Range**

Primary Volts	230 Volt Single Phase
Primary Draw	44 Amps @ 30% Duty Cycle
Recommended Fuse	40 Amp Slow Blow
Current Range	30 – 280 Amps
Voltage Steps	8
Open Circuit Voltage Range	18 - 46 Volts
Duty Cycle @ 30%	250 Amps 26.5 Volts
Duty Cycle @ 60%	180 Amps 23.0 Volts
Duty Cycle @ 100%	140 Amps 21 Volts
Wire Sizes	0.6 – 1.2mm
Drive System	4 Drive Roll
Weight	85 kg
Dimensions L x W x H	830 x 500 x 740mm
Warranty	18 months



Simple, but sturdy, wire drive assembly. Solid aluminium components with drive rollers top and bottom.

Very powerful drive motor.

Comes complete with:

- Bottle Rack
- Spot Timer
- Earth Lead
- Argon Regulator
- 3.7m Mig Gun

CONSUMABLES

Description	Sold Per Pkt	Item No	Part No
401 6 62 HD Nozzle 16 Bore 3 Rec	2	231306	TREGNOZ401662
403 22 30 0.8mm Surestart Con Tip	10	231363	TREGTIP4032230
403 22 35 0.9mm Surestart Con Tip	10	231364	TREGTIP4032235
403 22 1.0 1.0mm Surestart Con Tip	10	231365	TREGTIP4032210
403 22 364 1.2mm Surestart Con Tip	10	231366	TREGTIP40322364
403 22 52 1.3mm Surestart Con Tip	10	231367	TREGTIP4032252
404 20 Tough Lock Retaining Head	2	231330	TREGHEAD40420
154-14 Tough Lock Retaining Head	2	231123	TREGHEAD15414
415 35 15 0.9mm Std Liner 5 metre	1	231159	TREGLIN4153515
415 116 15 1.2 - 1.6mm Std Liner Red	1	231162	TREGLIN41511615
Drive Rollers - refer to page 62			

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